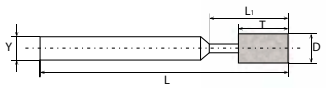
Galvanisch gebundene Diamant-/Bornitrid-Werkzeuge

Electro-plated diamond/CBN tools

Outils galvanisés de diamants/CBN

ZOLL Tarifnummer 68042100



1e Formschleifstifte

shaped abrasive pencils

meulettes fe forme

Bestell-Beispiel
D-S126/D 126
B-S126/B 126

S Stahl Steel

Best.-Nr.	Kopf-Ø mm D	Belaglänge mm T	Schaft-Ø mm Y	Halslänge mm L_1	Gesamtlänge mm L	Körnung Diamant	Körnung Bornitrid
			Schaft-Ø 3 mm				
B/D-S 126	6,0	10,0	Ø 3 mm h7 S		40	D 252	B 252
B/D-S 127	6,0	1,5			40		
B/D-S 128	6,0	1,0			40	D 181	B 181
B/D-S 129	0,1-3,0	14,0			40		
B/D-S 130	6,0-3,0	6,0			40		
B/D-S 131	3,5-6,0	10,0			40	D 151	B 151
B/D-S 132	6,0-2,5	2,5			40		

2a Diamant-Bornitrid-Schleifstifte

Zylinderform

Cylindrical mould

Forme cylindrique

S Stahl Steel

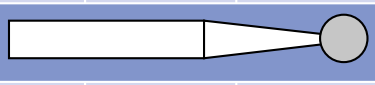
Best.-Nr.	Kopf-Ø mm D	Belaglänge mm T	Schaft-Ø mm Y	Halslänge mm L_1	Gesamtlänge mm L	Körnung Diamant	Körnung Bornitrid
			Schaft-Ø 2,35 mm			D 126	B 126
B/D-S 203	2,0	5,0	Ø 2,35 mm h7 S	13	40	D 107	B 107
			Schaft-Ø 2,35 mm			D 91	B 91
B/D-S 205	3,0	5,0	Ø 2,35 mm h7 S		40		
B/D-S 207	4,0	6,0			40	D 76	B 76
B/D-S 209	5,0	6,0			40		
B/D-S 210	6,0	6,0			40		
B/D-S 213	8,0	8,0			40	D 64	B 64
B/D-S 215	10,0	10,0			40		

Kugelform

Spherical mould

Forme sphérique

S Stahl Steel

			Schaft-Ø 2,35 mm			D 54	B 54
B/D-S 218	2,0		Ø 2,35 mm h7 S	10	40		
B/D-S 219	3,0			10	40	D 46	B 46
B/D-S 220	4,0			10	40		
B/D-S 221	5,0			10	40		

Formschleifstifte

shaped abrasive pencils

meulettes fe forme

S Stahl Steel

			Schaft-Ø 2,35 mm			D 30	B 30
B/D-S 228	6,0	1,0	Ø 2,35 mm h7 S		40		
			Schaft-Ø 2,35 mm			Diamant	Bornitrid
B/D-S 229	0,1-3,0	12	Ø 2,35 mm h7 S		40		

Galvanisch gebundene Diamant-/Bornitrid-Werkzeuge

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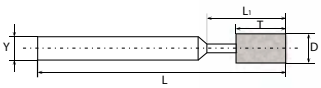

3a

Diamant-Bornitrid-Schleifstifte

Zylinderform

Cylindrical mould

Forme cylindrique

Bestell-Beispiel
D-S 800/D 126
B-S 800/B 126

Best.-Nr.	Kopf-Ø mm D	Belaglänge mm T	Schaft-Ø mm Y	Halslänge mm L_1	Gesamtlänge mm L	Körnung mm	
							
B/D-S 800	0,8	4	3 h7 S	9	55	Max 91	
B/D-S 801	1,0	4	3 h7 S	9	55	Max 181	
B/D-S 802	1,3	4	3 h6 S	13	55		
B/D-S 803	1,5	4	3 h6 S	13	55	D 252	B 252
B/D-S 804	1,8	4	3 h6 S	13	55		
B/D-S 805	2,0	4	3 h6 S	16	55		
B/D-S 806	2,5	4	3 h6 S	16	55	D 181	B 181
B/D-S 807	3,0	5	3 h6 S	20	55		
B/D-S 800 VH	0,8 *VHM	4	3 h6 *VHM	9	55	Max 91	
B/D-S 801 VH	1,0 *VHM	4	3 h6 *VHM	9	55	Max 181	
B/D-S 802 VH	1,3 *VHM	4	3 h6 *VHM	13	55		
B/D-S 803 VH	1,5 *VHM	4	3 h6 *VHM	13	55	D 151	B 151
B/D-S 804 VH	1,8 *VHM	4	3 h6 *VHM	13	55		
B/D-S 805 VH	2,0 *VHM	4	3 h6 *VHM	16	55		
B/D-S 806 VH	2,5 *VHM	4	3 h6 *VHM	16	55	D 126	B 126
B/D-S 807 VH	3,0 *VHM	5	3 h6 *VHM	20	55		
B/D-S 808	3,5	5	3 h6 S	-	55		
B/D-S 809	4,0	5	3 h6 S	-	55	D 107	B 107
B/D-S 810	4,5	5	3 h6 S	-	55		
B/D-S 811	5,0	5	3 h6 S	-	55		
B/D-S 812	5,0	7	6 h6 S	25	75	D 91	B 91
B/D-S 813	6,0	7	6 h6 S	30	75		
						D 76	B 76
B/D-S 814	7,0	8	6 h6 S	-	75	D 64	B 64
B/D-S 815	8,0	8	6 h6 S	-	75		
B/D-S 816	10,0	10	6 h6 S	-	90		
B/D-S 817	12,0	10	10 h6 S	-	90	D 54	B 54
B/D-S 819	15,0	10	10 h6 S	-	90		
B/D-S 820	3,0	4	6 h6 S	36	90		
B/D-S 821	4,0	5	6 h6 S	36	90	D 46	B 46
B/D-S 822	5,0	6	6 h6 S	36	90		
B/D-S 823	6,0	7	6 h6 S	45	90		
B/D-S 824	8,0	8	6 h6 S	-	90	D 30	B 30
B/D-S 825	8,6	8	8 h6 S	-	110		
B/D-S 826	10,0	10	8 h6 S	-	110		
B/D-S 827	10,6	10	10 h6 S	-	110		
B/D-S 828	12,0	10	10 h6 S	-	110		
B/D-S 829	15,0	10	10 h6 S	-	110		

Diamant | Bornitrid

*VHM Voll-Hart-Metall
Solid hard metal
Métal dur massif

S Stahl
Steel

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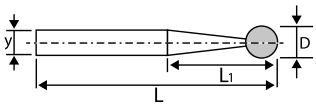

4a

Diamant-Bornitrid-Schleifstifte

Kugelform

Spherical mould

Forme sphérique

Bestell-Beispiel
D-S 118/D 126
B-S 118/B 126

S ··· Stahl
Steel

ANDERE Ø AUF ANFRAGE

Best.-Nr.	Kopf-Ø mm D	Belaglänge mm T	Schaft-Ø mm Y	Halslänge mm L_1	Gesamtlänge mm L	Körnung Diamant	Körnung Bornitrid
B/D-S 118/05	0,5		Ø 3 mm h6 S	10	40	Max D30	Max B30
B/D-S 118/06	0,6			10	40	Max D54	Max B54
B/D-S 118/07	0,7			10	40	Max D64	Max B64
B/D-S 118/08	0,8			10	40	Max D91	Max B91
B/D-S 118/09	0,9			10	40	Max D91	Max B91
B/D-S 118/10	1,0			10	40	Max D91	Max B91
B/D-S 118/11	1,1			10	40	Max D91	Max B91
B/D-S 118/12	1,2			10	40	Max D91	Max B91
B/D-S 118/13	1,3			10	40	Max D91	Max B91
B/D-S 118/14	1,4			10	40	Max D91	Max B91
B/D-S 118/15	1,5			10	40	Max D91	Max B91
B/D-S 118/16	1,6			10	40	D 252	B 252
B/D-S 118/17	1,7			10	40		
B/D-S 118/18	1,8			10	40	D 181	B 181
B/D-S 118/19	1,9			10	40		
B/D-S 118	2,0			10	40	D 151	B 151
B/D-S 119/25	2,5			10	40		
B/D-S 119	3			10	40	D 126	B 126
B/D-S 120	4			10	40		
B/D-S 121	5			13	40	D 107	B 107
B/D-S 122	6			13	40		
B/D-S 123/50	5		Ø 6 mm h6 S	20	60	D 91	B 91
B/D-S 123/60	6			20	60		
B/D-S 123	8			20	60	D 76	B 76
B/D-S 124	10			20	60		
B/D-S 125	12				60	D 64	B 64
B/D-S 125/14	14				80		
B/D-S 125/15	15				80	D 54	B 54
B/D-S 125/16	16				80		
B/D-S 125/18	18				80	D 46	B 46
B/D-S 125/20	20				80		
B/D-S 125/22	22		Ø 8 mm h6 S		80	D 30	B 30
B/D-S 125/25	25				80		
B/D-S 125/30	30		Ø 10 mm h6 S		80	Diamant	Bornitrid

Rotierende
Präzisionswerkzeuge

Galvanisch gebundene Diamant-/Bornitrid-Werkzeuge

Electro-plated diamond/CBN tools

Outils galvanisés de diamants/CBN

ZOLL Tarifnummer 68042100

4b

Kugelform

*VHM

Spherical mould

Forme sphérique

*VHM Voll-Hart-Metall
Solid hard metal
Métal dur massif

Best.-Nr.	Kopf-Ø mm D	Belaglänge mm T	Schaft-Ø mm Y	Halslänge mm L_1	Gesamtlänge mm L	Körnung Diamant	Körnung Bornitrid
			Schaft-Ø 3 mm				
B/D-S 140 VH	4 *VHM		Ø 3 mm h6 *VHM		77	D 252	B 252
B/D-S 145 VH	5 *VHM				77		
B/D-S 150 VH	6 *VHM				77		
B/D-S 155 VH	7 *VHM				77		
B/D-S 160 VH	8 *VHM				77		
B/D-S 165 VH	4 *VHM				102		
B/D-S 170 VH	5 *VHM				102		
B/D-S 175 VH	6 *VHM				102		
B/D-S 180 VH	7 *VHM				102		
B/D-S 185 VH	8 *VHM				102		

5a

Diamant-Bornitrid-Schleifstifte

Halbkugelfrom

Spherical form
Half ball

Forme sphérique
Demi-boule

Bestell-Beispiel
D-S 910/D 126
B-S 910/B 126

S Stahl
Steel

Best.-Nr.	Kopf-Ø mm D	Belaglänge mm T	Schaft-Ø mm Y	Radius R	Gesamtlänge mm L	Körnung Diamant	Körnung Bornitrid
	Halbkugel		Halbkugel				
B/D-S 910	3	15	h7	1,5	40	D 181	B 181
B/D-S 912	4	10	h6	2,0	40	D 151	B 151
B/D-S 914	5	10	h6	2,5	40	D 126	B 126
B/D-S 916	6	10	h6	3,0	40	D 107	B 107
B/D-S 918	8	10	h6	4,0	40	D 91	B 91
B/D-S 920	10	10	h6	5,0	40	D 76	B 76
B/D-S 922	6	20	Ø 3 mm S	3,0	60	D 64	B 64
B/D-S 924	8	15		4,0	60		
B/D-S 926	10	15		5,0	60		
B/D-S 928	12	15		6,0	60		
B/D-S 930	14	15		7,0	60		
B/D-S 932	16	15		8,0	60		
B/D-S 934	18	15		9,0	60		
B/D-S 936	20	15		10,0	60		

5b

Flamme

Flame

Flamme

S Stahl
Steel

Best.-Nr.	Kopf-Ø mm D	Belaglänge mm T	Schaft-Ø mm Y	Radius R	Gesamtlänge mm L	Körnung Diamant	Körnung Bornitrid
			Flamme Schaft-Ø 3 mm				
B/D-S 980	4	8	Ø 3 mm h6 S		40	D 46	B 46
B/D-S 982	5	10			40	D 30	B 30
B/D-S 984	6	10			40		
B/D-S 986	7	12			40		
B/D-S 988	8	13			40		
B/D-S 990	10	15			40		